Amendments to the Claims:

This listing of the claims will replace all prior versions and listings of claims in the application:

Listing of Claims

1. A linear motor glide apparatus, comprising:

a unitary bearing rail structure providing a surface for disposing thereon with an array of magnets disposed on a surface thereof, the bearing rail structure exhibiting bearing rail surfaces for receiving bearings to roll against the surfaces;

bearing block assemblies comprising bearings position-able to roll against the bearing rail surfaces of the bearing rail structure; and

one or more connecting structures adapted to affix a linear motor coil assembly thereto and to which a plurality of the bearing block assemblies are mounted.

- 2. The apparatus of claim 1, wherein one or more of the connecting structures conducts heat away from the linear motor coil assembly.
- 3. The apparatus of claim 1, wherein one or more of the connecting structures exhibits, for a specified temperature range, a coefficient of thermal expansion that is substantially less than a coefficient of thermal expansion of a material which the linear motor coil assembly is comprised for the specified temperature range.
- 4. The apparatus of claim 3, wherein the one or more connecting structures is mounted to a bearing block assembly by bolts inserted into bolt holes with a radial clearance sufficient to enable adjustment of a position of a bearing of the bearing block assembly relative to a bearing rail surface exhibited by the bearing rail structure.

- 5. The apparatus of claim 1, wherein the linear motor coil assembly comprises aluminum and a connecting structure exhibits, for a specified temperature range, a linear coefficient of thermal expansion that is substantially less than a linear coefficient of thermal expansion of aluminum for the specified temperature range.
- 6. The apparatus of claim 5, wherein a connecting structure is mounted to a bearing block assembly by bolts inserted into bolt holes with a radial clearance sufficient to enable adjustment of a position of a bearing of the bearing block assembly relative to a bearing rail surface exhibited by the bearing rail structure.
- 7. The apparatus of claim 1, wherein a mechanism for mounting the linear motor coil assembly to a connecting structure enables the linear motor coil assembly to exhibit an amount of thermal expansion, for a specified temperature increase, that substantially exceeds an amount of thermal expansion exhibited by the connecting structure for the specified temperature increase.
- 8. The apparatus of claim 1, wherein the bearing rail structure further comprises position indicator marks enabling detection by sensors of a position of the linear motor assembly.
- 9. A method of constructing a linear motor assembly, comprising the steps of:

providing a unitary bearing rail structure that exhibits a surface for disposing thereon upon which an array of magnets is disposed, the bearing rail structure exhibiting bearing rail surfaces for receiving bearings to roll against the surfaces:

providing bearing block assemblies comprising bearings position-able to roll against the bearing rail surfaces of the bearing rail structure; and

providing one or more connecting structures adapted to affix a linear motor coil assembly thereto and to which a plurality of the bearing block assemblies are mounted.

- 10. The method of claim 9, wherein one or more of the connecting structures conducts heat away from the linear motor coil assembly.
- 11. The method of claim 9, wherein one or more of the connecting structures exhibits, for a specified temperature range, a coefficient of thermal expansion that is substantially less than a coefficient of thermal expansion of a material which the linear motor coil assembly is comprised for the specified temperature range.
- 12. The method of claim 11, wherein the one or more connecting structures is mounted to a bearing block assembly by bolts inserted into bolt holes with a radial clearance sufficient to enable adjustment of a position of a bearing of the bearing block assembly relative to a bearing rail surface exhibited by the bearing rail structure.
- 13. The method of claim 9, wherein the linear motor coil assembly comprises aluminum and a connecting structure exhibits, for a specified temperature range, a linear coefficient of thermal expansion that is substantially less than a linear coefficient of thermal expansion of aluminum for the specified temperature range.
- 14. The method of claim 13, wherein a connecting structure is mounted to a bearing block assembly by bolts inserted into bolt holes with a radial clearance sufficient to enable adjustment of a position of a bearing of the bearing block assembly relative to a bearing rail surface exhibited by the bearing rail structure.
- 15. The method of claim 9, wherein a mechanism for mounting the linear motor coil assembly to a connecting structure enables the linear motor to exhibit an amount of thermal expansion, for a specified temperature increase, that substantially exceeds an amount of thermal expansion exhibited by the connecting structure for the specified temperature increase.

- 16. The method of claim 9, further comprising the step of providing an anti-cogging mechanism for reducing a cogging force exhibited by the linear motor.
- 17. The method of claim <u>916</u>, <u>further comprising anwherein the</u> anti-cogging mechanism <u>comprisinges</u> a coil wrapped about an <u>iron</u> core, and wherein a current calculated to reduce the cogging force is applied to the coil.
- 18.A method for reducing a cogging force exhibited by a linear motor, comprising the steps of:

providing a core element with windings wrapped around the core element; and

positioning said core element to create a force acting in opposition to the cogging force.

- 19. The apparatus method of claim 18, wherein a current calculated to reduce the cogging force is applied to the windings of the core element;
- 20. The method of claim 18, comprising the steps of:

providing a unitary bearing rail structure that exhibits a surface for disposing thereon upon which an array of magnets is disposed, the bearing rail structure exhibiting bearing rail surfaces for receiving bearings to roll against the surfaces;

providing bearing block assemblies comprising bearings position<u>ed</u>-able to roll <u>onagainst</u> the bearing rail surfaces of the bearing rail structure; and

providing one or more connecting structures adapted to affix a linear motor coil assembly thereto and to which a plurality of the bearing block assemblies are mounted.